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D3204-11
Job Sheet 193505



Part No: D3204-11

Job Qty: 19 pcs

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/16/19

Job Tracking No:

Due Date: 4/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP: C 05.08.11 Added Step 25 KJ/JLM IPP Rev:D Now on Waterjet 08-01-08 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	19 pcs		4/26/19	0.00	1.14	Waterjet - Flow		2019/04/18
120	Conventional Mill - 1 - B4B	19 pcs		4/26/19	0.00	1.53	Conventional Mill - 1 - B4B		19/4/24
							Conventional Mill - 2 - B4B		
140	QC 8	19 pcs		4/26/19	0.00	0.00	QC 8 - 12		2019/04/24
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
150	Packaging 3-1 - Stock -	19		4/26/19	0.00	0.00	Packaging 3 - 1 - B4B		

B4B

pcs

Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B	
Packaging 3 - 4 - B4B	
Packaging 3 - 5 - B4B	
Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	
160 QC 21 - SA	19 pcs
QC 21 - SA - 21	
QC 21 - SA - 70	
QC 21 - SA - 53	

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DAG
21
9-88

APR 26 2019

Part Op **100** - 1-Cut as per Dwg D3204
 Descriptions: **120** - (Manufacture as per dwg) 1-Face to size .300" 2-Open hole to .191" as per Dwg D3204 3-Deburr
140 - (QC8- Inspect parts - second check)
150 - (Identify as per dwg & Stock Location: _____) *****STOCK IN LARGE FAB***** LOCATION : WA001-3
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X1.000	6061T6 Bar .375 X 1.00	2.0197 ft (.1063 ea)	100-Waterjet - Flow - 1	<i>5159401</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6B0.375X1.000	2	29	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.300inches $\pm$ 0.010	0.310 0.290		
2	Plate	0.598inches $\pm$ 0.005	0.603 0.593		
3	Plate	0.191inches + 0.005 - 0.000	0.196 0.191		
4	Plate	0.700inches $\pm$ 0.010	0.710 0.690		
5	Plate	0.250inches $\pm$ 0.010	0.260 0.240		
6	Plate	0.848inches $\pm$ 0.010	0.858 0.838		
7	Plate	0.377inches $\pm$ 0.010	0.387 0.367		

Plex 4/17/19 8:28 AM dart.lacelle.linda



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Container No: S173550



Part: D3204-11

Job No: 193505

Serial No/Batch: S173550

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/18/19